



The Annual Banquet of the National Contract Hardware Association and the American Society of Architectural Hardware Consultants was held in Chicago on Sept. 19, 1951.

### 1953

NCHA becomes the National Builders Hardware Association (NBHA)

### 1974

Merger agreement signed

## May 1, 1975

NBHA and ASAHC merge to become the Door and Hardware Institute

First DHI convention held in Hollywood, Fla., without a tradeshow

### 1973

First joint exploration meeting between NBHA and ASAHC



### 1991

DHI Canada formed from the Canadian Affairs Committee

Robert D. Himes, AHC (left), out-going NBHA president, passes the gavel of authority on to his successor, W.D. Morrison, AHC, at the 1973 convention.

1960

1970

1980

1990

2000

2010

### 1971

Hardware Consultant magazine becomes *Doors & Hardware* magazine

DHI officially sponsored its first tradeshow in 1976 in New York City. President Ray S. Robinson, DAHC, cut the ribbon held by Robert C. Arthur, AHC.



### 2015

DHI celebrates 40 years of excellence